

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

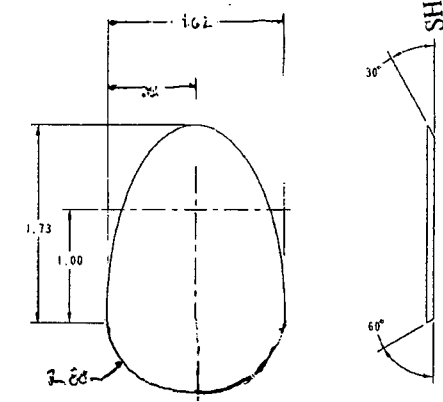
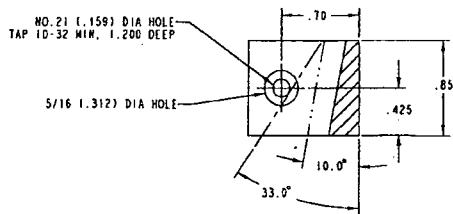
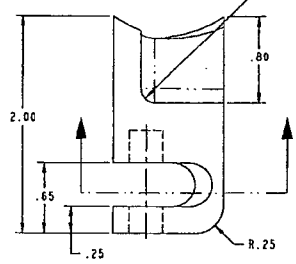
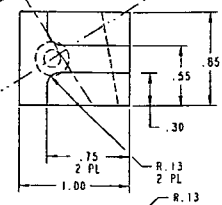
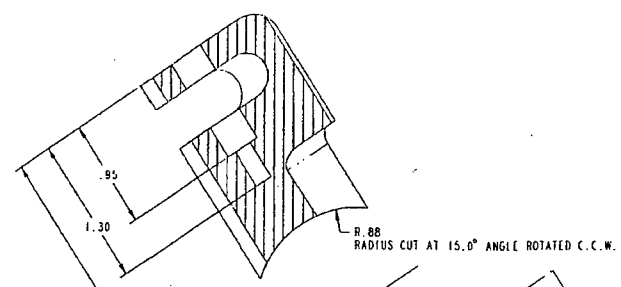
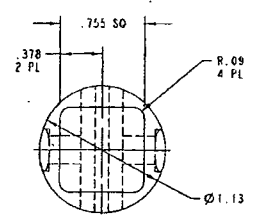
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

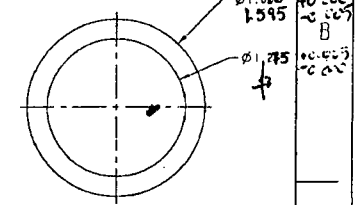
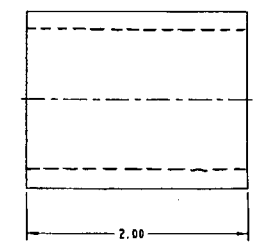
NOTE: Date & initial all entries

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 40036



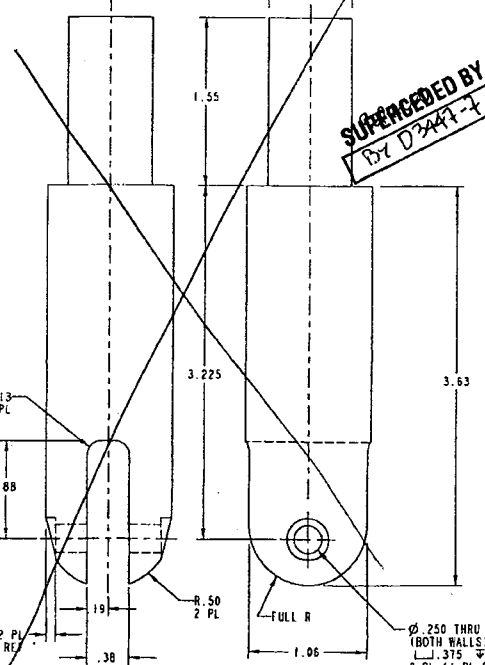
① -233 OUTER TUBE ENDCAP
 MATL: .063 THK. 6061-T6, 00-A-250/11
 SCALE 2.000

RELEASED



② -265 TEFLON BUSHING
 MATL: TEFLON-DELRIJ
 SCALE 2.000 (ACCORDING TO DIM. R.1330)

PREMIER AVIATION, INC.
 3800 Aviation Parkway, Grand Prairie, Texas 75052
 D105UV8 B67-43001
 SCALE: 2.000



③ -345 CLEVIS (COMMERCIAL VER)
 SCALE 2.000
 MAT: 2024-T3 AL
 00-A-200/3

④ JLM
 -277 CONTOURED HINGE ARM
 MATL: 1.00 SO, 6061-T6, 00-A-200/8
 SCALE 2.000

6-0205

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:01:46 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TEFLON BUSHING

Job Number: 40056

Part Number: PB6743001265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *LD*

Comment: FINAL INSPECTION/W/O RELEASE











Job Completion



mf 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-4300-265 PAR #: N/A Fault Category: Prod/Machined Parts NCR: Yes No DQA: LD Date: 08/07/11
 QA: N/C Closed: D Date: 08/07/11

NCR: <u>40056</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/06/29	2	14 parts are too short. Dim. 2".00. 3/4 end mill was pushing piece in collet.	 08.07.02	could not find 14 parts under tol. B67-4300-265 sheet. 20. . only found 1 part at 1.965"	J.F. 08/06/29	 08/07/02	 08.07.02	 08/07/02
		RC operators error collet was not tight enough. After Talking with		(0.031") under tol. . Remind machinist about the tol.'s & for decimal places. AND not to		 08/07/02		 08/07/02
		He machinist J.F. Sauer he had the 14 parts in his tool Box. The parts range from 0.030" under normal	 08.07.04	Place parts in their their tool boxes. SCRAP all 14 parts AND replace	J.F. 08/06/29	 08/07/04	 08.07.04	 08/07/04

NOTE: Date & initial all entries

to 0.040" under normal.
Same Root cause.

B# 106716

Date: Wednesday, 25/06/2008 10:01:46 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TEFLON BUSHING
Job Number	: 40056		
Estimate Number	: 12070		
P.O. Number	:	Part Number	: PB6743001265
This Issue	: 25/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B6743001 PAGE20
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: B1
Written By	:	Material	:
Checked & Approved By	: <u>JY008.10.25</u>	Due Date	: 04/07/2008
Comment	: Est. A 05.07.19 New issue KJ/JLM	Qty:	40 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR1750	DELIN ROUND BAR 1.750
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Comment: Qty.: 0.1838 f(s)/Unit Total : 7.3500 f(s)
 DELIN ROUND BAR 1.750
 Material: Delrin Bar Ø1.750
 (M-DELIN-R1.750)
 Identify for B67-43001-265
 Batch: M/06718

J.F. 08/06/29

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 Turn as per Dwg B67-43001
 Deburr
 Dwg Rev: B1

J.F. 08/06/29 (43)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/06/29 (43)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/07/02 (43) *countes*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: PAF

MF 08.07.09